

Drill Chart: Quick Reference Guide

Screw Size	Fractional	Number	Metric	Recommended Drill
#2	1/16"	53	1.5 mm	Twist Bit
#4	7/64"	52	2 mm	Twist Bit
#6	5/64"	46	3 mm	Twist Bit
#8	11/64"	43	4 mm	Twist Bit
#10	13/64"	36	5 mm	Twist Bit
1/4"	1/4"	-	6 mm	Twist Bit
5/16"	21/64"	-	8 mm	Twist Bit