

M10 Tap Drill Size Chart

Tap Size	Thread Pitch	Tap Drill Size (mm)	Closest Inch Equivalent
M10 × 1.5	1.5 mm (Coarse)	8.5 mm	0.3346"
M10 × 1.25	1.25 mm (Fine)	8.8 mm	0.3464"
M10 × 1.0	1.0 mm (Extra Fine)	9.0 mm	0.3543"