

Reamer Size Chart: A Complete Guide

This chart provides inch and metric reamer sizes with recommended drill sizes and fit types for precision machining.

Inch Reamer Size Chart

Reamer Size (inches)	Drill Size (inches)	Hole Fit Type
1/8	0.125	Standard
3/16	0.1875	Standard
1/4	0.250	Standard
5/16	0.3125	Standard
3/8	0.375	Standard
7/16	0.4375	Standard
1/2	0.500	Standard
9/16	0.5625	Standard
5/8	0.625	Standard
3/4	0.750	Standard

Metric Reamer Size Chart

Reamer Size (mm)	Drill Size (mm)	Hole Fit Type
3	2.9	Standard
4	3.9	Standard
5	4.9	Standard
6	5.9	Standard
8	7.9	Standard
10	9.9	Standard
12	11.9	Standard
14	13.9	Standard
16	15.9	Standard
20	19.9	Standard