

Punch Size Chart: A Complete Guide

Punch Size (inches)	Punch Size (mm)	Common Use Case
1/16"	1.6 mm	Small pilot holes, leather, jewelry
3/32"	2.4 mm	Light sheet metal, gasket making
1/8"	3.2 mm	Rivet holes, craft projects
5/32"	4.0 mm	Metal fabrication, woodworking
3/16"	4.8 mm	General-purpose holes
1/4"	6.4 mm	Bolt holes, industrial use
5/16"	7.9 mm	Heavy-duty fabrication
3/8"	9.5 mm	Pipe fittings, mechanical work
7/16"	11.1 mm	Construction, machinery
1/2"	12.7 mm	Large fasteners, heavy sheet metal
5/8"	15.9 mm	Industrial punch presses
3/4"	19.0 mm	Structural steel, heavy gaskets
1"	25.4 mm	Large cut-outs, industrial projects